



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18603
Job Sheet 171708



002009

Part No: RBT18603

Job Qty: 4 ea

Part Name: Tail Rotor Feathering Bearing Removal Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RBT18603 REV.H IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/15/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	4 pcs		2/16/18	0.00	1.00	Small Fab-3		MLL DAS
120	QC	4 pcs		2/16/18	0.00	0.00	QC5		38
130	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging3-1		3-88
140	QC21-SA	4 Ea		2/16/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - 1-Assemble as per DWG.

DAS
21
9-88

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90692A723	Spring Pin	4 pcs (1 ea)	110-Small Fab	5044109
NTA-815	Thrust Bearing	4 Ea (1 ea)	110-Small Fab	5036193
RBT18603-1	Handle	4 Ea (1 ea)	110-Small Fab	5045453
RBT18603-3	Modified Rod	4 Ea (1 ea)	110-Small Fab	
RBT18603-5	Cup	4 Ea (1 ea)	110-Small Fab	
RBT18603-7	Foot	4 Ea (1 ea)	110-Small Fab	
TRC-815	Needle Bearing Washer	8 Ea (2 ea)	110-Small Fab	5046407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab	90692A723 666✓	4	0	0
	NTA-815 34✓	4	34	0
	RBT18603-1 145✓	4	0	0
	RBT18603-3 145✓	4	0	0
	RBT18603-5 04	4	0	0
	RBT18603-7 145✓	4	0	0
	TRC-815 36✓	8	0	0

Part Specifications

Specifications could not be found.



Container No: S055781



Part: RBT18603

Job No: 171708

Serial No/Batch: S055781

Revision: H

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/28/18